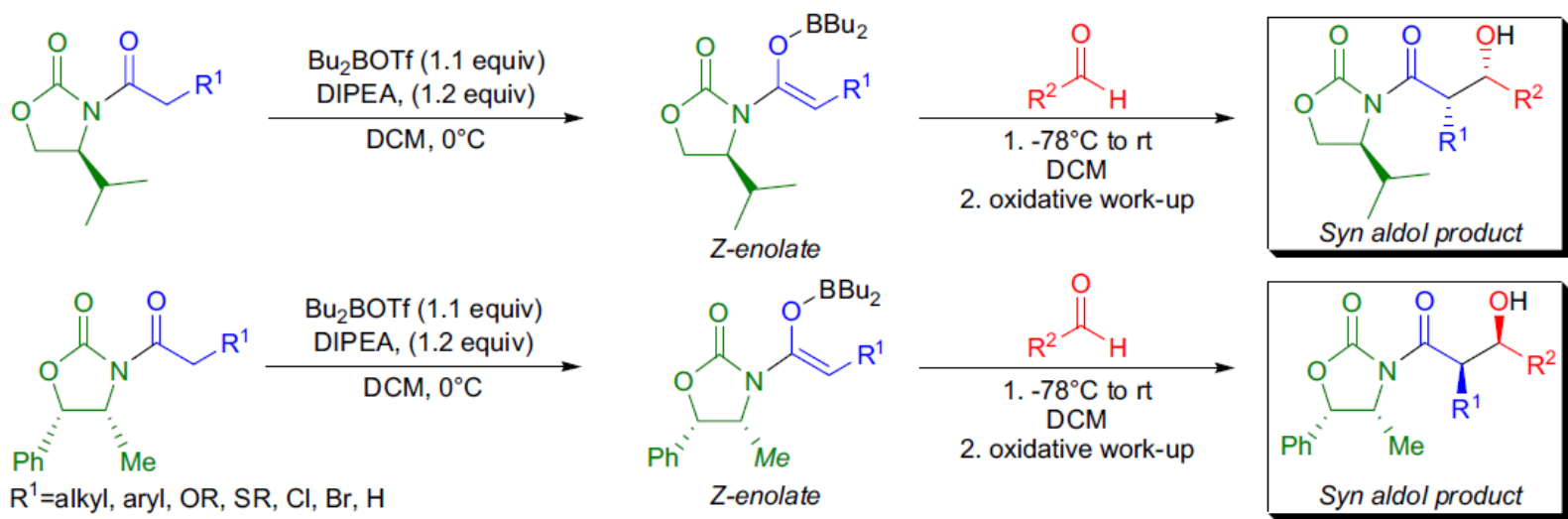
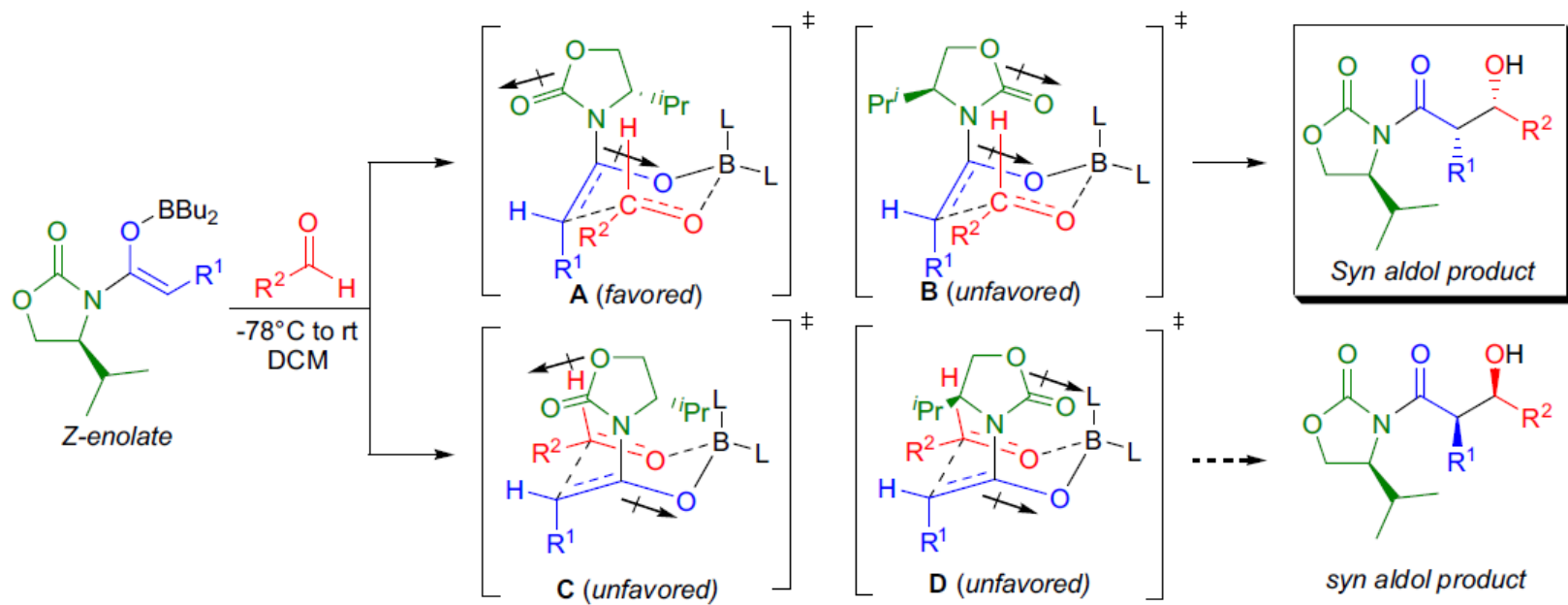
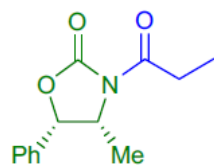
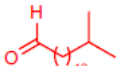


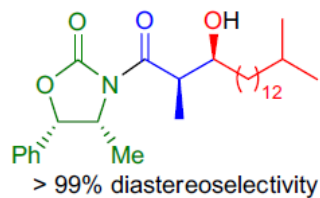
EVANS ALDOL REACTION



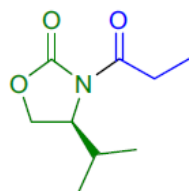
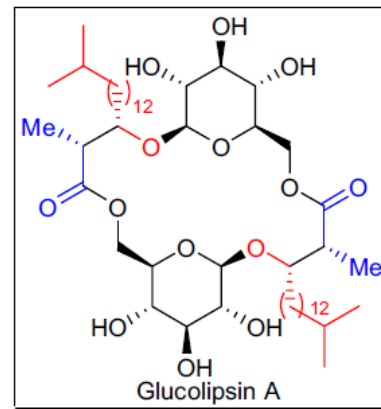


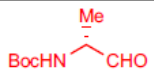


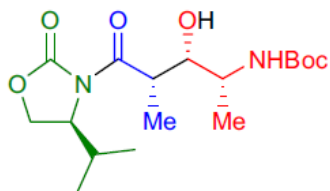
1. Bu₂BOTf, Et₃N
-5 °C, DCM; then add

 - 78 °C 1h then r.t., 15 min;
 2. MeOH/30% H₂O₂
 63% for 2 steps



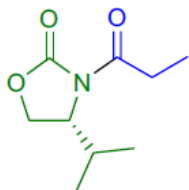
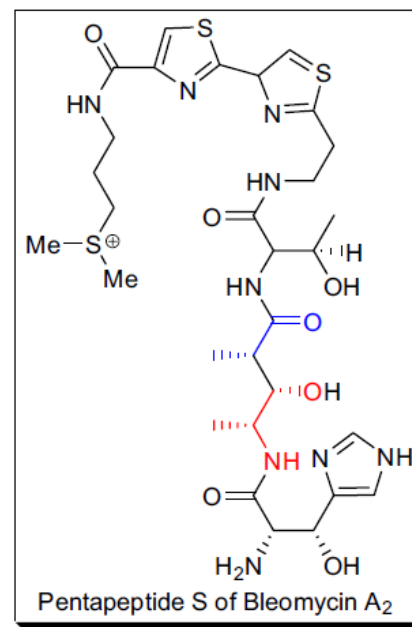
steps

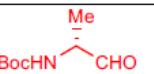


1. Bu₂BOTf, DIPEA
DCM, 0 °C
then add

 - 78 °C to r.t.;
 2. MeOH/30% H₂O₂
 73% for 2 steps



steps



1. Bu₂BOTf, DIPEA
DCM, 0 °C; then add

 - 78 °C to r.t.;
 2. MeOH/30% H₂O₂
 72% for 2 steps

