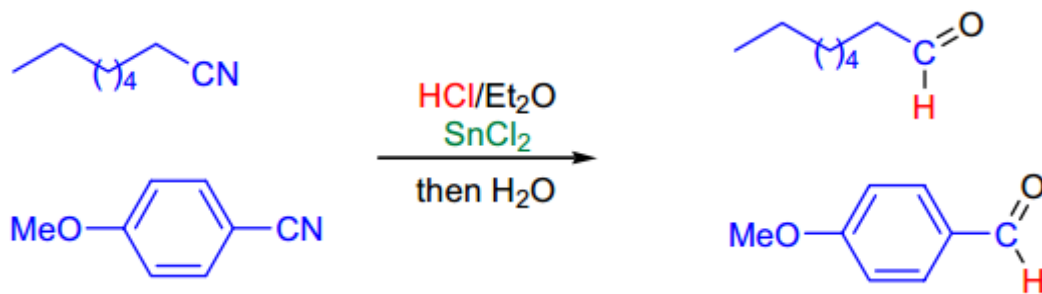
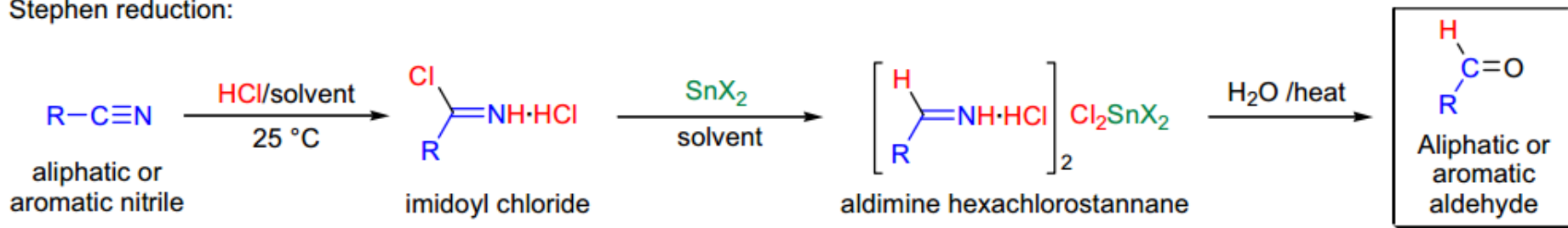


STEPHEN ALDEHYDE SYNTHESIS

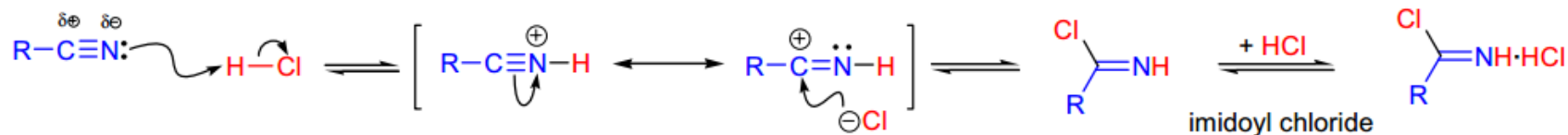


Stephen reduction:

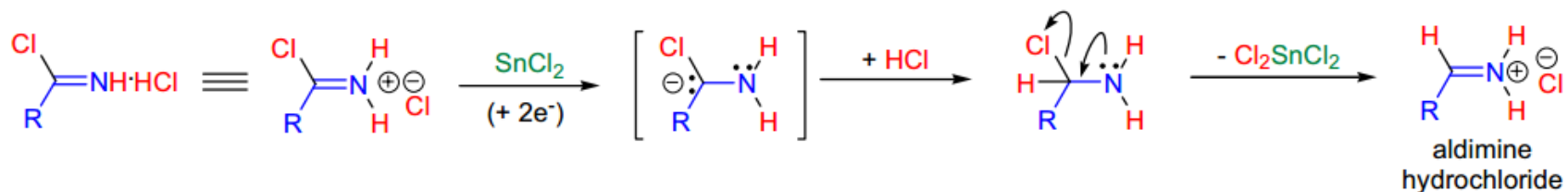


R = 1°, 2° or 3° alkyl, aryl, heteroaryl; solvent: Et₂O, dioxane, CHCl₃, EtOAc; X = Cl, Br

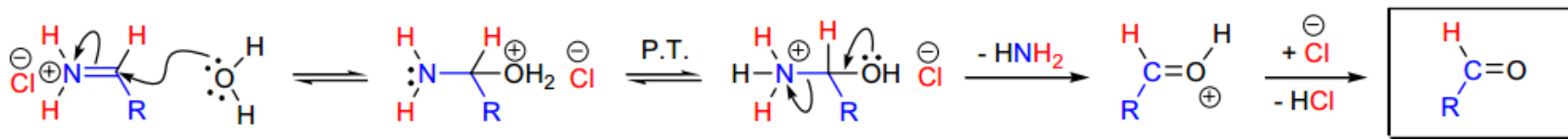
Formation of the imidoyl chloride intermediate:



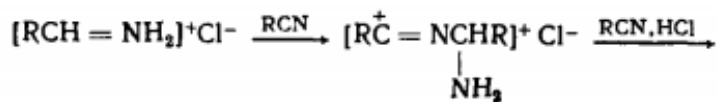
Reduction of the imidoyl chloride to the aldimine:



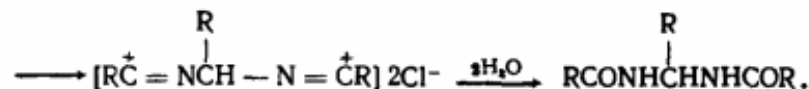
Hydrolysis of the aldimine to the corresponding aldehyde with water:

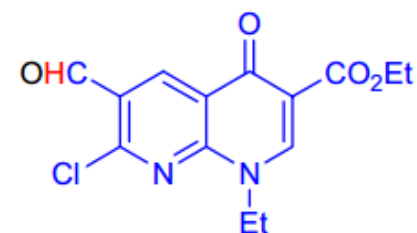
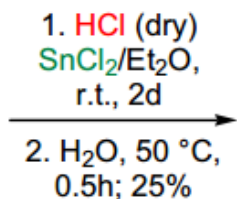
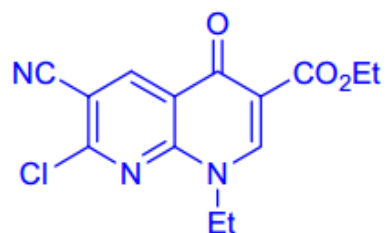


- 1) the original procedure has been modified: first the nitrile is dissolved in an inert solvent and the resulting solution is saturated with anhydrous HCl gas at 0 °C, then a solution of SnX₂/HCl in the same solvent is added;
- 2) if the substrate is insoluble in a given solvent, the use of a mixture of inert solvents is recommended, most common solvents for the transformation are diethyl ether, dioxane, ethyl acetate, and chloroform;
- 3) the reduction products are aldimine hexachlorostannanes which usually precipitate from the reaction mixture as crystalline complexes and are readily hydrolyzed to the corresponding aldehydes with warm water;
- 4) the best substrates are aromatic nitriles that give moderate to good yields of the aldehyde; aliphatic nitriles tend to give lower yields primarily due to the formation of N,N'-alkyldenbisacylamides, which are trimeric side products;
- 5) the yield drops sharply for aliphatic nitriles having more than six carbon atoms;
- 6) seldom does the Stephen reduction stop at the aldimine stage, but the reduction proceeds all the way to form the primary amine product;
- 7) yields are also strongly influenced by steric factors, so ortho-substituted aromatic nitriles rarely give high yield of the corresponding aldehyde;
- 8) the functional group tolerance is low, which renders this method only useful for robust substrates that do not have acid sensitive functional groups;
- 9) if a large excess of the stannous halide is used, aromatic nitro groups also undergo reduction to yield the corresponding aromatic amines.

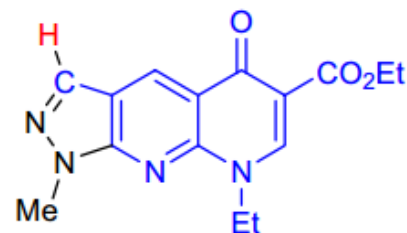
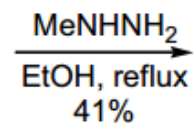


trimeric side products

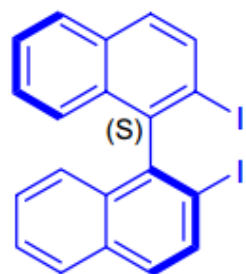




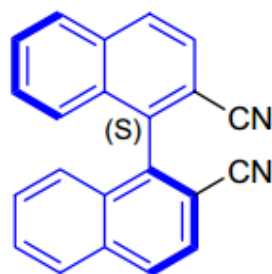
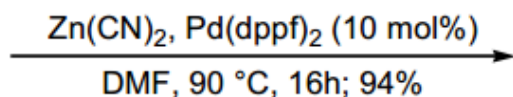
7-chloro-1-ethyl-6-formyl-4-oxo-
1,4-dihydro-[1,8]naphthyridine-3-
carboxylic acid ethyl ester



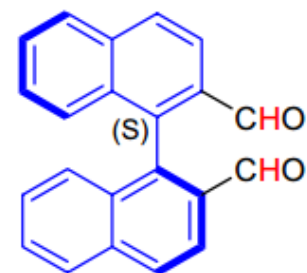
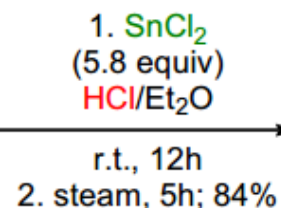
8-Ethyl-1-methyl-5-oxo-5,8-
dihydro-1H-pyrazolo[3,4-
b][1,8]naphthyridine-6-
carboxylic acid ethyl ester



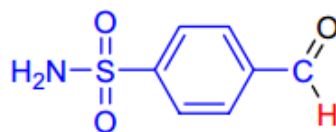
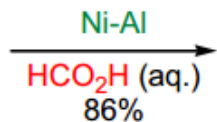
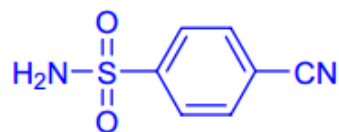
>96% ee



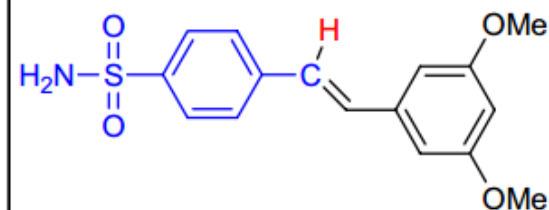
92% ee



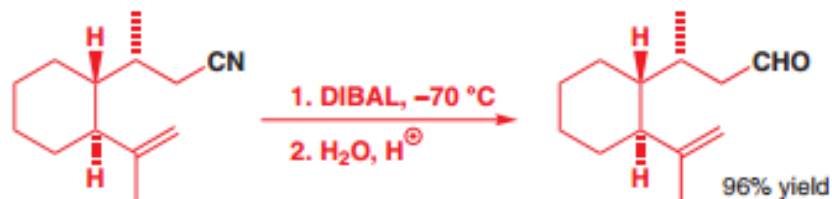
[1,1']Binaphthalenyl-
2,2'-dicarbaldehyde



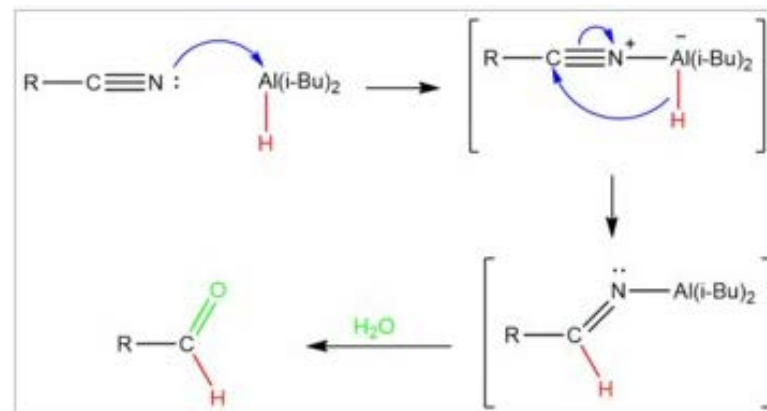
steps



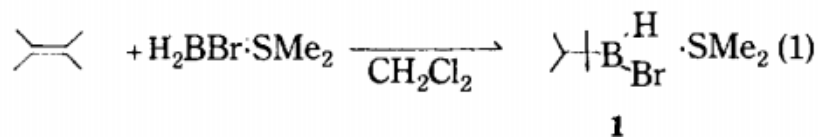
trans-Stilbene benzenesulfonamide



$\text{Li}(\text{MeO})_3\text{AlH}$, $\text{NaH}_2\text{AlEt}_2$, et



Mind reducing agent



$\text{Thx} = \text{thexyl} = \text{Thx}$

Aliphatic nitriles

Nitrile	Yield of aldehyde analyzed by 2,4-dinitrophenylhydrazine(%)
Butyro-	83
Caprylo-	95 (85) ^b
Decane-	84
Isobutyro-	72
	78 ^c
	69 ^d
Isovalero-	81

aromatic nitriles

Nitrile	Yield of aldehyde analyzed by 2,4-dinitrophenylhydrazine(%)
Benzo-	71 (60) ^b
	72 ^c
Phthalo-	dec.
<i>o</i> -Tolu-	75
<i>m</i> -Tolu-	80
<i>p</i> -Tolu-	70
<i>p</i> -Nitrobenzo-	22
	20 ^d
3-Cyanopyridine	4
	29 ^d
	20 ^e
4-Cyanopyridine	3
	52 ^d
	48 ^e
<i>p</i> -Carbohydroxybenzo-	91 ^{e,f} (82) ^b

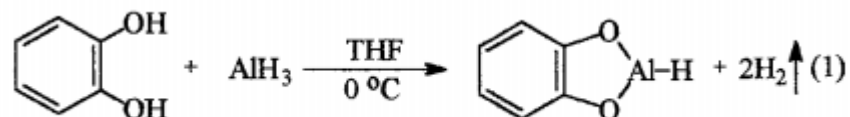
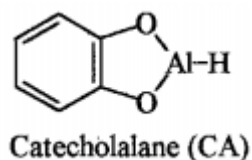
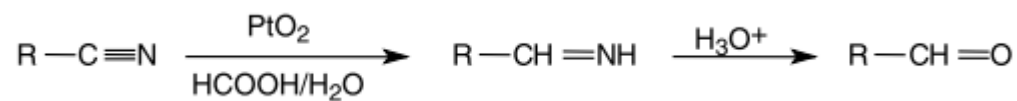
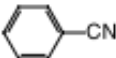
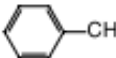
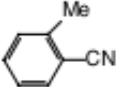
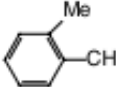
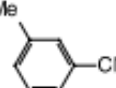
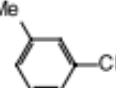
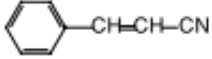
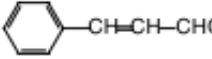


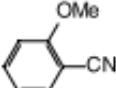
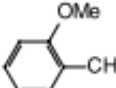


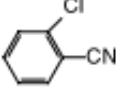
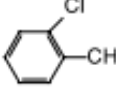
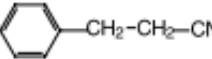
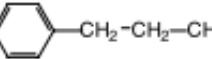


Table 1. Reduction of Nitriles to Aldehydes with Catecholalane (CA) in Tetrahydrofuran at 25 °C

Compound ^a	Time(h)	Yield(%) ^b
benzonitrile ^c	24	99,(84) ^d ,94 ^e ,94 ^f
4-chlorobenzonitrile ^c	24	99
2,6-dichlorobenzonitrile ^g	24	93
4-methoxybenzonitrile ^c	24	100,92 ^e
<i>o</i> -tolunitrile ^h	24	68
	48	85
	72	95
<i>m</i> -tolunitrile ^h	24	92,90 ^e
	48	93
terephthalonitrile ⁱ	24	99 ^e
capronitrile ^j	24	96,(81) ^d ,82 ^f
caprylonitrile ^j	24	92 ^e
decanenitrile ⁱ	24	93 ^e
isobutyronitrile	24	100
isovaleronitrile	24	99
trimethylacetoneitrile	24	100
cyclopropanecarbonitrile	24	99
cinnamonitrile ^g	12	99



Entry	Nitrile	Aldehyde	Reaction Time (hr)	Yield (%)
1			3	94
2			3	90
3			3	92
4			12-20	42-56
5			7	86
6			8.5	83
7			7-19	80-89
8			10-15	76-84
9			20	9

Sonn-Müller-Reaktion

